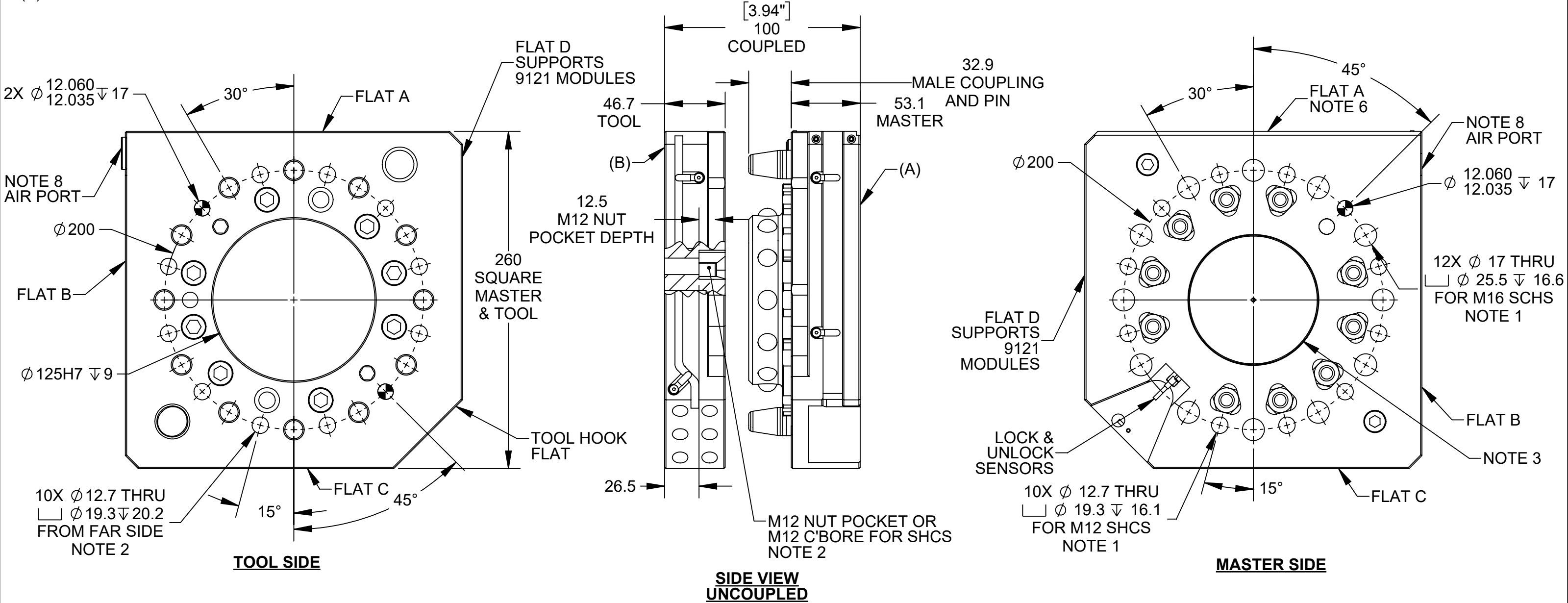


PART NUMBERS:
(A) MASTER: 9128-850AM-0-0-0-0-Sx (NOTES 3,4)
(B) TOOL: 9128-850CT-0-0-0-0

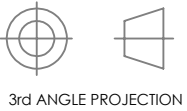
REV.	DESCRIPTION	INITIATOR	DATE
02	ECO 20887: UPDATED TO SHOW BOM CHANGES TO ASSY PER ECO 20745.	SZJ	7/15/2022



- NOTES:
- MASTER MOUNTING OPTIONS: (NO HARDWARE IS INCLUDED, BOSS PLATE MUST BE USED)
 - 10X M12 BC200, 1X M12 DOWEL (BOSS REQUIRED)
 - 10X M16 BC200, 1X M12 DOWEL (BOSS REQUIRED)CONTACT ATI FOR FASTENER KIT OPTIONS
 - TOOL MOUNTING OPTIONS: (HARDWARE NOT INCLUDED)
 - 10X M12 BC200, 2X M12 DOWEL, BOLT DOWN FROM COUPLING SIDE
 - 10X M12 BC200, 2X M12 DOWEL, BOLT UP FROM TOOL SIDE (M12 NUTS REQUIRED)
 - 10X M16 BC200, 2X M12 DOWEL, BOLT UP FROM TOOL SIDE
 - "AM" IN PART NUMBER INDICATES NO BOSS SPECIFIED. MASTER SIDE MOUNTING BOSSES AVAILABLE
 - "-Sx" IN MASTER PART NUMBER DENOTES SENSOR OPTIONS ARE AVAILABLE
 - INTERFACE PLATES ARE AVAILABLE TO ADAPT THE TOOL CHANGER TO SPECIFIC MOUNTING PATTERNS
 - FLAT A IS RESERVED FOR VALVE/CONTROL MODULE OR AIR ADAPTER
 - CONTACT ATI FOR FULL PART NUMBERS AND A LIST OF OPTIONS
 - AIR PORT IS 1/2" G THREAD, PLUG INSTALLED ON TOOL SIDE

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



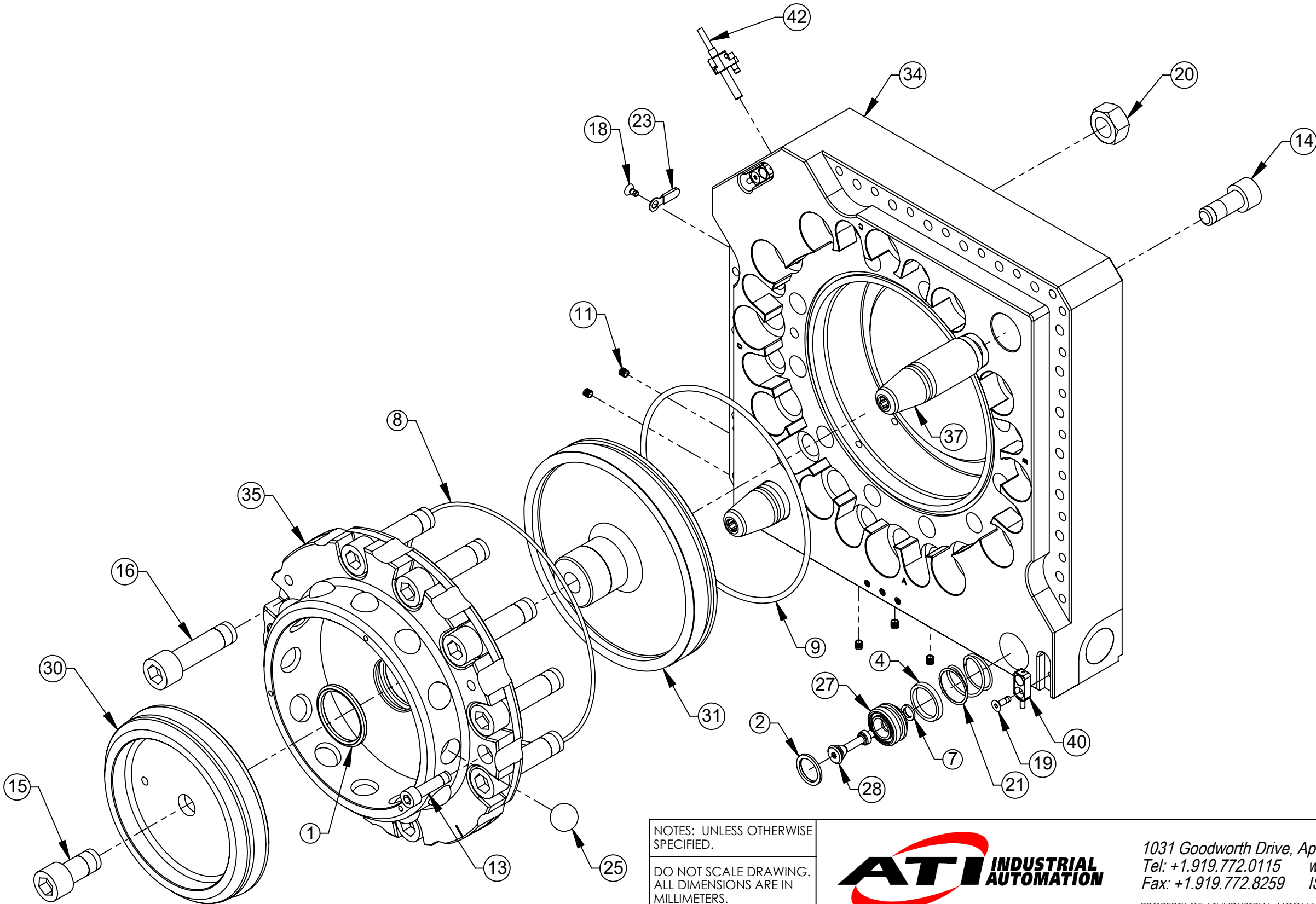
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DRAWN BY: D. SAMPLER, 7/30/2021		TITLE	
CHECKED BY: J. WEAVER, 8/17/2021		QC-850 TOOL CHANGER DRAWING	
PROJECT # 180829-3	SHEET 1 OF 3	SCALE 1:5	SIZE B
DRAWING NUMBER 9630-20-850		REVISION 02	

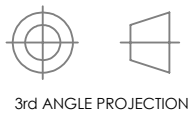
QC-850 Master Assembly

9128-850AM-0-0-0-0-Sx



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CHECKED BY: J. WEAVER, 8/17/2021

PROJECT # 180829-3 SHEET 2 OF 3

TITLE

QC-850 TOOL CHANGER DRAWING

SCALE

1:5

SIZE

B

DRAWING NUMBER

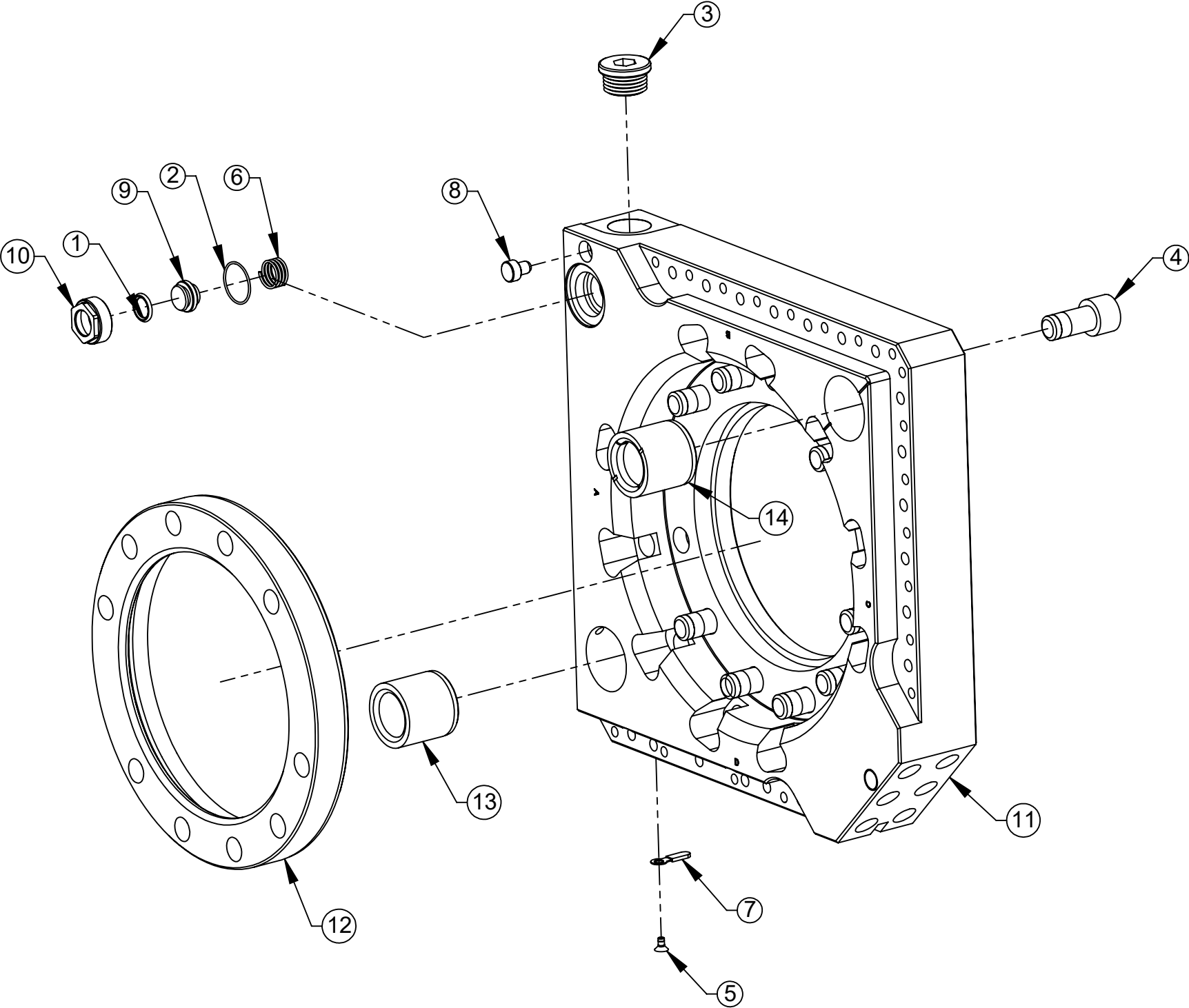
9630-20-850

REVISION

02

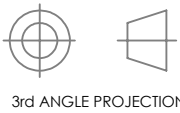
QC-850 Tool Assembly

9128-850CT-0-0-0-0



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3rd ANGLE PROJECTION



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CHECKED BY: J. WEAVER, 8/17/2021

TITLE

QC-850 TOOL CHANGER DRAWING

PROJECT # 180829-3 SHEET 3 OF 3

SCALE
1:5

SIZE
B

DRAWING NUMBER
9630-20-850

REVISION
02